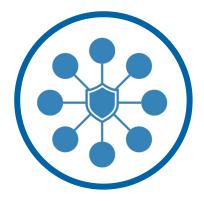


KEY CONSIDERATIONS FOR TAKING OUT PLASTIC

MAXIMIZE CREDIT WITH CONSUMER



- Minimize material use and carbon footprint
- Maximize shelf impact of billboard
- Address consumer preference & perception

MANAGE COST OF CHANGE



- Minimize material use & manufacturing complexity
- Optimize platform flexibility
- Maximize line speed
- Drive savings: labor, palletization, etc.



- Leverage existing, proven machinery technology & platforms
- Pass Supply Chain Testing Protocol
- Expect strong delivery & service reliability



DESIGN AND NEW SOLUTIONS | SMALL & LARGE PET

* Seeking customer feedback & partnership	WestRock WestRock WestRock	stRock estRock	WestRock WestRock WestRock	MestBock WestBock WestBock
	PETCollar Eco / Eco+	PETCollar Prem	PETCollar Poncho / Poncho+	PETCollar Prem & Prem+
Bottle size	Small PET	Small PET	Small PET	Large PET
Bottle Configuration	2x2 2x3 2x4	2x2 2x3 2x4	2x2 2x3 2x4	1x2
Bar Code Masking	No	Yes	No / Yes	Yes / No
Glue Required	Glue free option available	Yes	Yes	Yes
Pallet Stability			***	
Board Index	ØØØ	000	000	

Notes: 1. 1 star = less stable, 3 stars = more stable (Small Scale Lab test as proxy for overall pallet stability)

2. 1 Leaf = more substrate used, 3 Leaves = less substrate used



PRODUCT DETAILS



PETCOLLAR™ ECO & ECO+

MAXIMIZE CREDIT WITH CONSUMER

- Minimalist packaging resonates with consumers from a sustainability perspective
- PETCollar Eco & Eco+ solution can be 1-ply or 2-ply, solid board or corrugated, to maximize pack stability for consumers
- Design can be adapted to multiple bottle sizes, shapes and pack configurations

MANAGE COST OF CHANGE

- PETCollar Eco with simple clip minimizes material use and manufacturing complexity
- Pre-glued or glue-free solutions

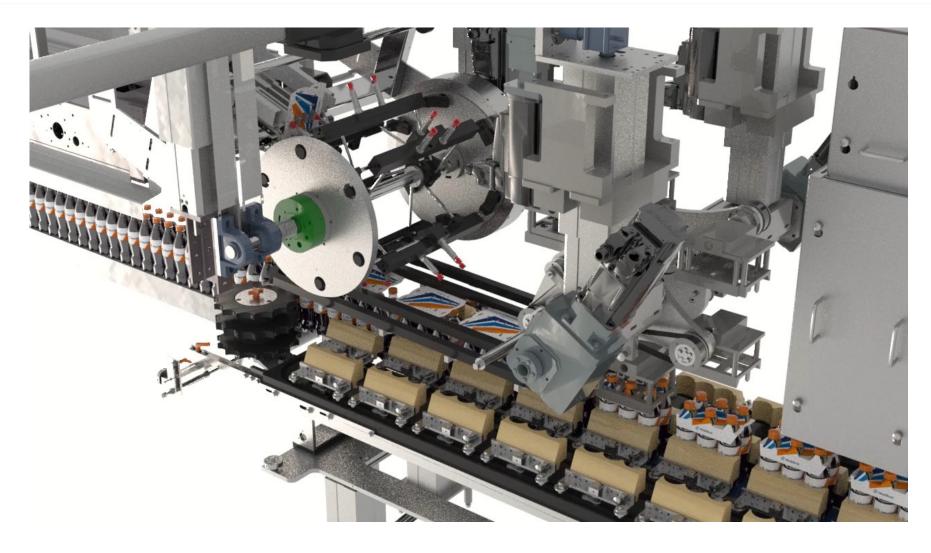
- Range of options to achieve pack performance depending on pack weight
- Requires tertiary reinforcement for adequate pallet stability during transport
- Simple, proven and versatile mid-speed PETCollar™ Fortuna machinery solution





PETCOLLAR ECO AND ECO+ MACHINERY

OPERATOR / FORMING SIDE VIEW





PETCOLLAR™ PREM

MAXIMIZE CREDIT WITH CONSUMER

- Minimalist packaging with optimal bottle visibility, covers bottle barcodes
- Fully brandable multipack offers 360^o billboard panel for marketing messages
- Consumer-preferred strap handle for comfortable portability

MANAGE COST OF CHANGE

- Wall height can be adjusted to optimize coverage vs cost
- Delivered as flat blank, glued on machine

- Requires additional pallet reinforcement for supply chain performance
- Simple, proven and versatile PETCollar™ Fortuna machinery solution, with Prem module to enable PETCollar Prem





PETCOLLAR™ PREM & PREM+ LPET (BI-PACK)

MAXIMIZE CREDIT WITH CONSUMER

- Balance of product visibility and branding
- Tailored design for robust and comfortable portability
- Material-optimized solution offers 360^o billboard panel for branding and physically covering bottle barcodes

MANAGE COST OF CHANGE

 Design can be tailored to optimize performance, applying extra material where required for consumer handling, and to provide physical barcode masking

MANAGE EXECUTION RISK

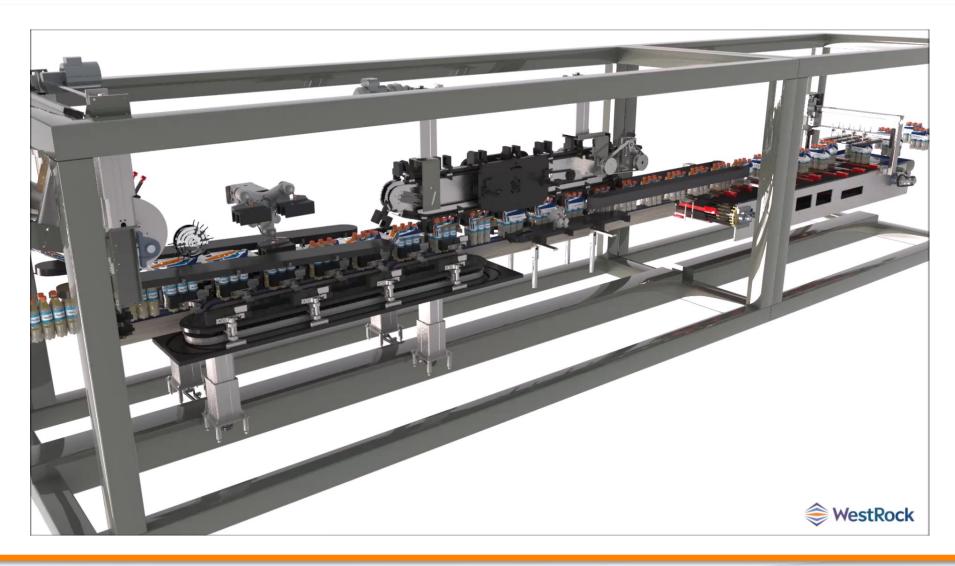
 Machinery system is under study with opportunity to partner in development





PETCOLLAR PREM AND PREM+ MACHINERY

OPERATOR / FORMING SIDE VIEW





PETCOLLAR™ PONCHO & PONCHO+

MAXIMIZE CREDIT WITH CONSUMER

- Material-optimized solution offers 360^o billboard panel for branding
- Resonates with consumers as attention grabbing, unique and environmentally preferable alternative to plastic
- PETCollar Poncho utilizes E-flute material; PETCollar Poncho+ utilizes CarrierKote[®]

MANAGE COST OF CHANGE

- Design optimizes material use, applying extra material where required for consumer handling
- Delivers cost-competitive multipack
- Ships as flat blank, glued on machine

- PETCollar[™] Poncho automation pre-forms flat clip design around a rigid mandrel, then applies it to bottles, enabling a tighter package and enhanced stability
- Design can be adapted to multiple bottle sizes, shapes and pack configurations







PETCOLLAR PONCHO(+) AUTOMATION CONCEPT







